

## ABSTRACT

The present invention provides a process for the preparation of crude 1-[3-(dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-dihydro-5-isobenzofuran carbonitrile base with substantially low levels of impurities by arresting the formation of substantial amount of carboxamide impurity, high molecular weight impurities and suppressing the formation of desmethyleitalopram besides taking the cyanide exchange reaction to near completion and thus avoiding an extensive and expensive purification process.

To

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